

ISO 1043

ASTM D 3418

ATEVA® 1231

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Resin Identification

Part Marking Code	>(EVAC)<	ISO 11469
Vinyl acetate content	12 %	
Rheological properties		
Melt Flow Index	3 g/10min	ASTM D 1238
Temperature	190 °C	
Load	2.16 kg	
Typical mechanical properties		
Tensile Strength	16 MPa	ASTM D 638
Elongation at break	730 %	ASTM D 638
Flexural modulus	82 MPa	ASTM D 790
Brittleness Temperature	<-85 °C	ASTM D 746
Shore A hardness	95	ASTM D 2240
Shore D hardness	42	ASTM D 2240
Thermal properties		

(EVAC)

97 °C

Physical/Other properties

Melting temperature

Density 934 kg/m³

Film Properties

Stress at yield, machine direction, 500 mm/min	7	MPa	ASTM D 882
Stress at yield, transverse, 500 mm/min	6	MPa	ASTM D 882
Maximum stress, machine direction, 500 mm/min	21	MPa	ASTM D 882
Maximum stress, transverse, 500 mm/min	20	MPa	ASTM D 882
Maximum strain, machine direction, 500 mm/min	460	%	ASTM D 882
Maximum strain, transverse, 500 mm/min	560	%	ASTM D 882
Gloss, 45°	38		ASTM D 2303
Haze	13		ASTM D 1003

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